

MODULTEILUNG

À PAS MODULE MODULAR PITCH

feinstverzahnt taillage de précision precision cut
Quality 8h27

Module	(mm)							
	1	1.5	2	2.5	3	4	5	6

Gerade verzahnt, feinstgestossen

Material: Ck45 K+N DIN 1.1191
Profil: kaltgezogen h11
Zahnung: Eingriffswinkel $\alpha=20^\circ$
 feinstgestossen
Qualität: 8h27 DIN 3962/63/67

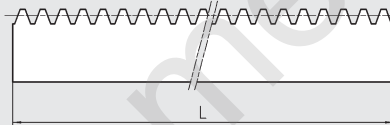
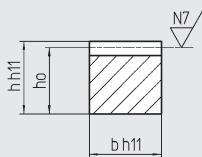
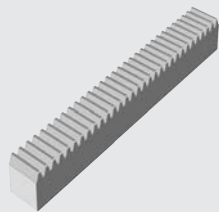
Dentures droites, taillage de précision

Matière: Ck45 K+N DIN 1.1191
Profil: tiré h11
Denture: angle de pression $\alpha=20^\circ$
 taillage de précision
Qualité: 8h27 DIN 3962/63/67

Straight tooth, precision cut

Material: Ck45 K+N DIN 1.1191
Profil: cold formed h11
Teeth: pressure angle $\alpha=20^\circ$
 precision cut
Quality: 8h27 DIN 3962/63/67

F_p (mm):
 Teilungs-Gesamtabweichung
 Erreur totale de pas
 Cumulative pitch error



Part No.	p	Modul	L ± 10	b	h	h ₀	F _p	m(kg)
123 106	3.141	1.0	500	8	8	7.00	0.062	0.22
123 107	3.141	1.0	1000	8	8	7.00	0.095	0.44
123 202	3.141	1.0	500	10	10	9.00	0.062	0.35
123 203	3.141	1.0	1000	10	10	9.00	0.095	0.71
123 204	3.141	1.0	2000	10	10	9.00	0.160	1.42
123 116	4.712	1.5	500	12	12	10.50	0.057	0.49
123 117	4.712	1.5	1000	12	12	10.50	0.082	0.99
123 126	6.283	2.0	500	16	16	14.00	0.051	0.90
123 127	6.283	2.0	1000	16	16	14.00	0.070	1.80
123 136	7.854	2.5	500	20	20	17.50	0.053	1.40
123 137	7.854	2.5	1000	20	20	17.50	0.070	2.80
123 146	9.425	3.0	500	24	24	21.00	0.057	2.00
123 147	9.425	3.0	1000	24	24	21.00	0.073	4.00
123 156	12.566	4.0	500	32	32	28.00	0.059	3.00
123 157	12.566	4.0	1000	32	32	28.00	0.073	6.00
123 166	15.708	5.0	500	40	40	35.00	0.057	5.50
123 167	15.708	5.0	1000	40	40	35.00	0.068	11.00
123 177	18.850	6.0	1000	50	50	44.00	0.072	17.30
123 178	18.850	6.0	2000	50	50	44.00	0.092	34.60

p (mm) Teilung, pas, pitch