

MODULTEILUNG

À PAS MODULE MODULAR PITCH

feinstverzahnt taillage de précision precision cut
Quality 8h27

Module	(mm)
1 1.5 2 2.5 3 4 5 6 8	

Gerade verzahnt, feinstgestossen

Material: Ck45K+N DIN 1.1191
Profil: kaltgezogen h11
Zahnung: Eingriffswinkel $\alpha=20^\circ$
 feinstgestossen
Qualität: 8h27 DIN 3962/63/67

Dentures droites, taillage de précision

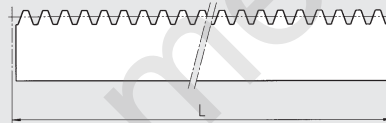
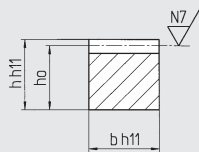
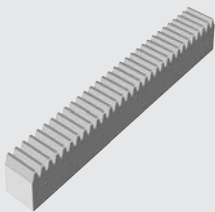
Matière: Ck45K+N DIN 1.1191
Profil: tiré h11
Denture: angle de pression $\alpha=20^\circ$
 taillage de précision
Qualité: 8h27 DIN 3962/63/67

Straight tooth, precision cut

Material: Ck45K+N DIN 1.1191
Profil: cold formed h11
Teeth: pressure angle $\alpha=20^\circ$
 precision cut
Quality: 8h27 DIN 3962/63/67

F_p (mm):
 Teilungs-Gesamtabweichung
 Erreur totale de pas
 Cumulative pitch error

p_f (mm):
 Toleranz der teilungsgenauen Ablängung
 Tolérance de coupe par rapport au pas
 Tolerance of cut for continuous mounting



Part No.	p	Modul	L	z	b	h	h ₀	F _p	p _f	m(kg)
124 101	3.141	1.0	251.33	80	15	15	14.00	0.046	-0.05/-0.33	0.41
124 102	3.141	1.0	499.51	159	15	15	14.00	0.062	-0.05/-0.33	0.82
124 103	3.141	1.0	999.03	318	15	15	14.00	0.095	-0.05/-0.33	1.65
124 104	3.141	1.0	1998.05	636	15	15	14.00	0.160	-0.05/-0.33	3.30
124 111	4.712	1.5	249.76	53	17	17	15.50	0.045	-0.05/-0.49	0.52
124 112	4.712	1.5	499.51	106	17	17	15.50	0.057	-0.05/-0.49	1.03
124 113	4.712	1.5	999.03	212	17	17	15.50	0.082	-0.05/-0.49	2.07
124 114	4.712	1.5	1998.05	424	17	17	15.50	0.130	-0.05/-0.49	4.14
124 121	6.283	2.0	251.33	40	20	20	18.00	0.042	-0.05/-0.66	0.70
124 122	6.283	2.0	502.65	80	20	20	18.00	0.051	-0.05/-0.66	1.40
124 123	6.283	2.0	999.03	159	20	20	18.00	0.069	-0.05/-0.66	2.80
124 124	6.283	2.0	1998.05	318	20	20	18.00	0.106	-0.05/-0.66	5.70
124 132	7.854	2.5	502.65	64	25	25	22.50	0.054	-0.05/-0.82	2.20
124 133	7.854	2.5	997.46	127	25	25	22.50	0.070	-0.05/-0.82	4.40
124 134	7.854	2.5	2002.77	255	25	25	22.50	0.104	-0.05/-0.82	8.80
124 142	9.425	3.0	499.51	53	30	30	27.00	0.057	-0.05/-0.99	3.20
124 143	9.425	3.0	999.03	106	30	30	27.00	0.073	-0.05/-0.99	6.40
124 144	9.425	3.0	1998.05	212	30	30	27.00	0.104	-0.05/-0.99	12.70
124 152	12.566	4.0	502.65	40	40	40	36.00	0.059	-0.05/-1.32	5.70
124 153	12.566	4.0	1005.31	80	40	40	36.00	0.073	-0.05/-1.32	11.30
124 154	12.566	4.0	1998.05	159	40	40	36.00	0.100	-0.05/-1.32	22.60
124 162	15.708	5.0	502.65	32	50	50	45.00	0.057	-0.05/-1.65	8.80
124 163	15.708	5.0	1005.31	64	50	50	45.00	0.068	-0.05/-1.65	17.60
124 164	15.708	5.0	2010.62	128	50	50	45.00	0.090	-0.05/-1.65	35.30
124 173	18.850	6.0	999.03	53	60	60	54.00	0.072	-0.05/-1.98	25.40
124 174	18.850	6.0	1998.05	106	60	60	54.00	0.092	-0.05/-1.98	50.90
124 183	25.133	8.0	1005.31	40	80	80	72.00	0.067	-0.05/-2.64	45.20
124 184	25.133	8.0	2010.62	80	80	80	72.00	0.082	-0.05/-2.64	90.40

p (mm) Teilung, pas, pitch

z Zähnezahl / No de dents / Number of teeth



Einbau
 Montage / Assembly
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